

C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜVRh/15085/CL1/781/22/1

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

RAILTEK INGENIERÍA INDUSTRIAL SL
Calle Araba Kalea 7B
20305 IRUN - GIPUZKOA
Spain

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P
in the range indicated in the annex.

validity: 2025-02-11 until 2028-02-10

Cologne, 2025-04-01
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DEDERICHS



Dipl.-Ing. MAKOWKA
Head of certification body

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

Scope of the certificate

TÜVRh/15085/CL1/781/22/1

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 6 mm	FW, BW, automatic
	23	t = 1.5 - 20 mm	FW, BW, partly mechanized
135	1.2	t = 3 - 24 mm	FW, BW, partly mechanized

Area of Application:

- New build of structural parts for rail vehicles, e.g.:
 - parts inside and outside of passenger coaches (partitions, walls, doors, paneling, frames for windows)

Responsible welding coordinator(s):

Unai Begiristain Albisu, Level A (IWE) [external] born: 1980-04-06

1st deputy(ies) of the responsible welding coordinator(s):

Lucas Gárate, Level C born: 1996-08-09

Others deputies:

Miguel Ángel Hormigo, Level C born: 1975-11-02

Remarks:

The welding coordinator Unai Begiristain Albisu is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜVRh/15085/CL1/781/22/1

General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany